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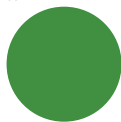
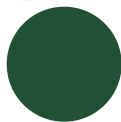
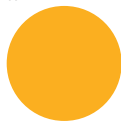
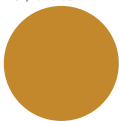
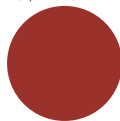
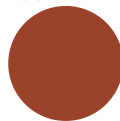
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# Powder Coat Colour Chart

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## PALETTE

Black Ace  
ElectroBlack  
Satin/TexturedClassic White  
GlossWhite  
Satin/TexturedSurfmist  
Matt/TexturedOyster  
MattSilver Grey  
MattOlde Pewter  
SatinWoodland Grey  
Satin/TexturedMonument  
Satin/TexturedCharcoal  
SatinDeep Ocean  
TexturedOcean Mist  
SatinTransformer Grey  
GlossSmoke Blue  
GlossHorizon Blue  
GlossWedgewood  
SatinNavy  
GlossIntensity Leaf  
SatinCottage Green  
SatinPale Eucalypt  
Matt/TexturedPicton Green  
MattPaperbark  
Matt/TexturedDark Bronze  
ElectroIntensity Moonlight  
SatinIntensity Sunshine  
GlossOchre  
TexturedIntensity Flame  
GlossIntensity Desert  
SatinHeadland  
Textured

Colours are for an indicative reference only. Actual colour and finish may vary slightly.  
v.9.2018

# Powder Coat Colour Chart

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## PRODUCT INFORMATION

Powder coating is a dry finishing process, which is based on polymer resin systems. A process called electrostatic spray deposition (ESD) is used to achieve the application of the powder coating to a metal substrate. This application method uses a spray gun, which applies an electrostatic charge to the powder, which are then attracted to the grounded part.

After application of the powder coating, the parts enter a curing oven where, with the addition of heat, the coating chemically reacts to produce a solid 'skin.'

Powder coating is a high-quality finish that provides a more durable surface than liquid paints can offer, while still providing an attractive finish. Powder coated products are more resistant to diminished coating quality as a result of impact, moisture, chemicals, ultraviolet light, and other extreme weather conditions. In turn, this reduces the risk of scratches, chipping, abrasions, corrosion, fading, and other wear issues.

## CARE & MAINTENANCE

Wash regularly with warm soapy water and mild detergent using a soft cloth (in mild environments every 6 months. For commercial, industrial or marine environments we would recommend monthly maintenance. Always rinse well with water, to remove any remaining detergent.

Avoid steam cleaning, pressure washing, abrasive cleansers, steel brushes/wools and cleaners containing chlorine. Avoid scratching the surface by dry dusting. Do not allow dirt or bird droppings to accumulate, dry out and harden. Never use strong solvents to clean powder coated surfaces. Dull surfaces can be revived using car polish. Rough treatment of powder coated furniture can result in chipping of the coated surface; this is not covered under warranty.

For more information, please visit the Care & Maintenance section of our website.