

| ITEM NO. | PART NUMBER                 | QTY. |
|----------|-----------------------------|------|
| 1        | LHS Side Panel              | 1    |
| 2        | RHS Side Panel              | 1    |
| 3        | BBQ Bench Top               | 1    |
| 4        | Bottom Shelf                | 1    |
| 5        | Bottom Back Panel           | 1    |
| 6        | Top Back Panel              | 1    |
| 7        | LHS Hinge Bracket           | 1    |
| 8        | RHS Hinge Bracket           | 1    |
| 9a       | Roof Panel (with Back Flap) | 1    |
| 9b       | Spacer (x2)                 | 2    |
| 10       | Lift Door                   | 1    |
| 11       | Struts (x2)                 | 2    |
| 12a      | BBQ                         | 1    |
| 12b      | Lights                      | 1    |
| 12c      | Sink                        | 1    |
| 12d      | Tap                         | 1    |
| 12e      | LHS Shelf                   | 1    |
| 12f      | RHS Shelf                   | 1    |
| 13       | RHS Sliding Door            | 1    |
| 14       | LHS Sliding Door            | 1    |
| 15       | LHS Facade                  | 1    |
| 16       | RHS Facade                  | 1    |

**Tilt Fixation  
Plan view**

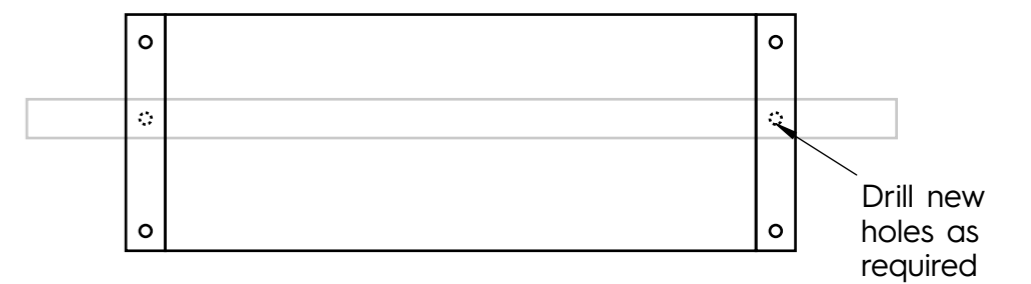


DIAGRAM 1

# Tilt Assembly

## 1 - Tilt Main Body Assembly

- a - Place Blanket on floor to protect the Tilt parts
- b - Lay LHS side panel (1) on its back and offer up to stainless steel bench top (3). Fix side panel to bench top using supplied pan head screws and flat washers. 2 screws per side. Leave screws 6 - 10 mm loose.
- c - Attach RHS side panel (2) to bench top. Again leave screws loose.
- d - Insert bottom shelf (4) and fix to side panels. Again leave screws loose.
- e - Stand Tilt upright
- f - Fix bottom back panel (5)
- g - Fix top back panel (6)
- h - Tighten all screws

## 2 - Tilt Hinge & Roof Attachment

- a - Place some grease inside the sleeve on hinge brackets
- b - Bolt both LHS & RHS hinge brackets (7 & 8) on with M10 socket head bolt, mudguard washer and M10 spring washer. Apply Loctite on M10 bolt before screwing in. Tighten, then back off half turn. See picture. Rags need to be placed to make sure powdercoat doesn't get scratched.
- c - Lift roof panel (9a) over Tilt and sit on the wheels. Support roof in middle while the roof is fixed to the hinge brackets (7&8). On both sides, Use spacers (9b) with cap screw and nylock nut. Leave screws 6 - 10 mm loose.

## 3 - Tilt Fixation

- a - Put tilt into position, level out and fix to ground. Use 14g bugle screws (provided) 3 each side, 2 at the back about 150mm apart (SEE DIAGRAM 1)
- b - Screw gas struts (11) into the fitting behind hinge brackets. Big end to top.
- c - **\*\*\*\*TILT MUST BE FIXED SECURELY TO GROUND BEFORE PROCEEDING TO NEXT STEP. ATTACHING DOOR TO TILT WITHOUT BEING FIXED DOWN WILL MAKE UNIT FALL OVER\*\*\*\***

## 4 - Tilt Lift Door Attachment

- a - Lay blanket on ground full length of tilt flush with bottom shelf. This will stop the bottom of the door getting scratched.
- b - Offer lift door (10) up to Tilt **\*\*HEAVY\*\*** Use M8 CSK bolts to attach door to hinge frame. Insert 4 bolts into door that are accessible. 2 bottom, 2 top. Door will need to be jiggled up and down to find holes. Dont overtighten screws.
- c - Once the Tilt is securely fixed to ground, the door can be lifted to fully open position and the gas struts can be clipped on to the strut mounts. Make sure to remove the gold retaining clip before this process and reattach correctly after. Good idea to familiarise yourself with the clip before this step as they have a particular way of attaching.  
**\*\*\*Door to be held open using a mechanical prop to ensure safety of install team\*\*\***
- d - Add the remaining 4 bolts that hold the door to the hinges. Use Loctite on these bolts and do up tight! Then take the first 4 bolts out, add Loctite and put them back in. A total of 8 bolts are used to secure the door. Cross check all bolts to ensure they are secure
- e - Tighten roof panel bolts that were left loose earlier. Not too tight, back off half turn, sohat the roof pivots.
- f - Remove plastic from Stainless steel take care not to scratch surfaces.

## 5 - Tilt Accessory Installation

- a - Unbox BBQ (12a) and insert into hole. Rags can be used on corners on bench, when BBQ is dropped in, you can then remove the rags.
- b - Fit Sink and Tap set (12c & 12d) as per supplier instructions, Use tait supplied timber blocks for sink attachment.
- c - Bolt on Tilt accessory shelves (12e & 12f). Short height shelf is above BBQ. Use M6 CSK screws as labelled. Hooks hang form right side shelf.

## 6 - Tilt Sliding Door Installation

- a - Insert sliding doors (13 & 14). Finger holes as per pic. Left side door uses rear track. Right door uses front track. Lift up into track and let settle into bottom track.

## 7 - Tilt Facade Attachment

- a - Attach façade panels (15 & 16). If front edge is bowed just use your hands to manipulate straight. Don't over do it though. Gently gently. Ensure the holes are aligned so bolts dont bind on each other